



851 N Belcrest | Springfield, MO 65802  
 sales@cmc-letco.com | cmc-letco.com  
 Phone: (417) 831-1528 | Fax: (417) 831-1578

# Roll/Shear/Press Brake Capabilities

## ROLLING

	THICKNESS	WIDTH*	MIN ID
Carbon or 300 Series Stainless Steel	≤ 1/4"	12'	12"
	5/16"-3/4"	8'	16"
	1"	5'	18"
	1-1/4"	2'	18"

## SHEARING

	THICKNESS	WIDTH	LENGTH
300 Series Stainless Steel	≤ 1/4"	12'	21'
	≤ 3/4"	10'	12'
	1"	5'	12'

	THICKNESS	WIDTH	LENGTH
A36 Carbon Steel	≤ 3/8"	12'	20'
	≤ 3/4"	10'	12'
	1"	5'	12'

	THICKNESS	WIDTH	LENGTH
A516-70 Carbon Steel	≤ 5/16"	12'	20'
	≤ 3/4"	10'	12'
	1"	5'	12'

## PRESS BRAKE

	THICKNESS	WIDTH	LENGTH
300 Series Stainless Steel	≤ 1/2"	12'	20'
Carbon A36	≤ 5/8"	12'	20'
Carbon A516-70	≤ 9/16"	12'	20'

## Available Materials

### Stainless steel

- 300 series: 304/304L, 316/316L, 317/317L, 304H, 309S, 310S, 347
- 400 series: 409, 410, 410S, 430
- 200 series: 201, 201L
- Duplex: 2205, 2507, 2101

### Alloys

- Pure Nickel: 200, 201
- Monel®: 400, 401
- Inconel®: 600, 601, 625
- Incoloy®: 800, 800H, 825
- Hastelloy®: C-276, C-22®, C-2000®, B, B-2, B-3®, G, G-3, G-30®
- Nickel Alloy: Alloy 20, 20Cb3®, 904L
- 6-Moly: AL-6XN®, 254SMO®, 926-MO®, 1925hMO®, SSC-6MO, 25-6MO

### Reactive/Exotic

- Titanium: Grades 1, 2, 3, 7, 12
- Zirconium: Grades 702, 705

\* Width for single course cylinder

For Alloy materials, please call

### To learn more

Visit our website: [www.cmc-letco.com](http://www.cmc-letco.com)  
 Call us: (417) 831-1528  
 Email: [sales@cmc-letco.com](mailto:sales@cmc-letco.com)